



## PBE GRAY WELD-THRU PRIMER

#20-1675

A durable, zinc enhanced coating that protects all metal surfaces. Stops rust creepage and creates a smooth surface that will accept a variety of top coats. The large fan sprayhead eliminates the need for a spray gun on small repair jobs, and reduces your cleanup time.

### Suggested Uses:

body panels  
engine parts  
Agricultural, mining and  
construction equipment

### Packaging:

UPC Code	043281002233
Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	15 ounces (425 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

### Properties:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.78
Solids Content	19%
MIR value	0.65, cannot exceed 0.70
HAPs content	3%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Good
Abrasion Resistance	Good
Resin System	Nitrocellulose lacquer
Shelf life	Guaranteed for 2 years

### Dry Time\*:

To touch	10 minutes
To Topcoat	30 minutes

\*At 72F, 50% humidity,  
1.5 mil thickness

\*\*Curing/Recoat time is extended with  
multiple coats and excessively thick coats\*\*

**Gloss\*:** Flat, <10

\*as measured on a 60 degree gloss meter

3-3-2020