BIG RIG PRIMERS
#20-1607 Red Oxide, #20-1631 Light Gray

A rust proof industrial primer formulated specifically for use with the Big Rig Coatings. This high solids paint gives twice the coverage of conventional aerosol primers. Heat resistant, VOC compliant, and fast drying.

**Suggested Uses:**
- Rusted metal
- Restore equipment
- Refinish machinery
- Protect metal structures

**Packaging:**
- UPC Code 20-1607: 043281009164
- 20-1631: 043281006590
- Cans per case: 6
- Shipping weight per case: 9 lbs.
- Container: 20 fluid ounce can
- Label weight: 17 ounces (482 grams)
- Shipping Classification: Consumer Commodity ORM-D, UN 1950
- Hazard Class: 2.1

**Properties:**
- Coverage: Up to 18 square feet
- Cleanup: Paint or lacquer thinner
- Flammability: Extremely Flammable
- Flash point: -4 °F
- Specific Gravity: 0.81
- Solids Content: 24%
- MIR value: 0.69, cannot exceed 0.70
- HAPs content: 11%
- Storage Temperature: 40-100°F
- Application Temperature: 50-90°F
- Heat Resistance: 250°F
- Resin System: Phenolic
- Shelf life: Guaranteed for 2 years
- Food contact rating: No

**Dry Time:**
- To touch: 5 minutes
- To recoat: 20 minutes

*At 72°F, 50% humidity, 1.5 mil thickness

**Curing/Recoat time is extended with multiple coats and excessively thick coats**

**Gloss:** Flat, <15

*as measured on a 60 degree gloss meter

12-19-2019