



WEB ADHESIVE

#620-1511

This heavy duty adhesive creates a strong, permanent bond—nearly double the shear strength of the leading brand. It is colorless, has a fast initial tack, and sprays in an upright position. Resists moisture, making it ideal for a wide range of applications. Cleans up easily with lacquer thinner. Not for sale in California.

Suggested Uses:

Laminates
 Particle board
 Polyethylene, hard rubber
 Wood, metal, vinyl
 Smooth troweled concrete
 Cloth
 Upholstery

Packaging:

UPC Code	043281009140
Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	14 ounces (397 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Properties:

Flammability	"Extremely Flammable"
Storage Temperature	30-100F
Application Temperature	40-90F
Specific Gravity	0.71
Solids Content	28%
VOC content	54%
VOC compliancy:	Compliant for sale outside of CA – Does not exceed 55% VOC Not for Sale in CA – exceeds 40% VOC
HAPs Content	0
Heat Resistance	not determined
Shear strength	132 psi
Shelf life	Guaranteed for 2 years
Heat Resistance	120F
GreenGuard certified	No
LEED certified	No

Wait time before bonding 2 surfaces:

Approximately 3 minutes*

Permanent bond time:

Up to 15 minutes*

*Temperature and humidity may increase time needed for adhesive to become tacky.

Application method:

Evenly coat both surfaces to be joined, wait approximately 3 minutes until adhesive becomes tacky, then firmly press the two pieces together. Waiting too long may result in adhesive hardening and losing tackiness.

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