

Z-2501 Fill One Machine

DIRECTIONS

*To complete the Universal Water Blend can, water reducible paint must be added. For best results, the air compressor must apply 130 PSI of continuous pressure.

*To complete the Universal Solvent Blend can, solvent based paint must be added. For best results, the air compressor must apply 100 PSI of continuous pressure.

1. Wear safety glasses.
2. Detach the clear plastic plunger attachment from the top of the cap.
3. Slide open the Fill One door, then firmly press the plunger attachment and mate it with the plunger. Make sure the nipple is facing down.
4. Remove the clear plastic cap from the top of the fill can. Press the metal reservoir cup onto the top of the can. Slide the cap into the metal reservoir cup, pressing down so that it mates with the bottom of the cup.
5. Pour filtered paint to the reservoir cup, leaving a 1/4 inch gap (6mm) at the top unfilled. Overfilling will cause paint to spill out during the filling process.
6. Place the reservoir and can into the filling machine, keeping them connected at all times. Slide the brim of the reservoir cup into the reservoir slot. Rotate the black base counter-clockwise to snug the connection between the can and cup. Do not overtighten base.
7. Closing the door will activate the machine and depress the plunger. Leave the door closed for 10 seconds. This will inject approximately 3 ounces (90mL) of paint into the can.
8. Open fill machine door. Turn the black base clockwise to loosen can and reservoir before removing them from the machine.
9. Separate metal reservoir cup from the can. Separate the plastic cap from the reservoir by hand or by pressing the cup down on a work surface, which will release the cap.
10. Insert sprayhead using a slight twisting motion with the spray nozzle pointing away from you.
11. Shake can vigorously for 30 seconds to mix the contents.
12. Invert the can and spray for 3 seconds to clear the valve and sprayhead. Place cap back on the can.
13. To fill more cans with the same paint, repeat steps 1 thru 12.
14. Disconnect compressed air hose from compressor when not in use.

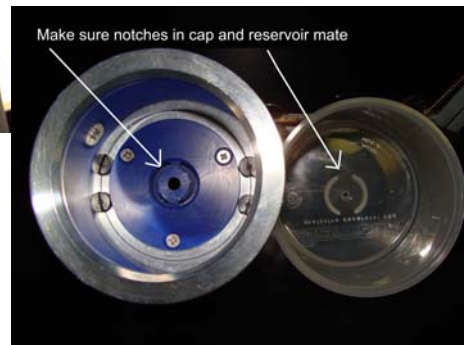
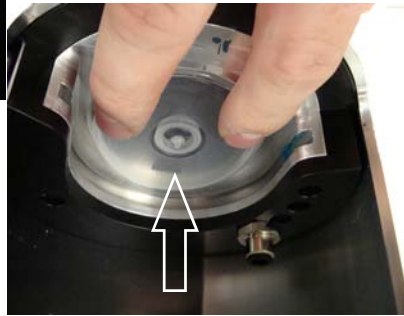
Note: Since this aerosol can is incomplete without the addition of paint, the custom packer assumes all responsibility for completing the filling operation as well as the performance of the finished product (including long term can stability).

Z-2501 CUSTOM FILL MACHINE



Using either the solvent or water blend can, detach the clear plastic plunger attachment from the top of the cap.

Slide open the Fillon door, then firmly press the plunger attachment into the plunger. Make sure the nipple is facing down.



Remove the clear plastic cap from the top of the fill can. Press the metal reservoir cup on top of the can with the smallest opening resting on the top of the fill can. Slide the cap into the metal reservoir cup, so that it mates with the bottom of the cup. Using your index finger, press the bottom of the plastic cap into the bottom of the reservoir cup to ensure a snug fit.



Press the metal reservoir cup down firmly onto the top of the spray can. The two components should lock together and stay connected.

Pour filtered paint to the reservoir cup, leaving a quarter inch gap at the top unfilled. Overfilling will cause paint to spill out during the filling process.



Gently place the reservoir and can into the filling machine, keeping them connected at all times. Slide the brim of the reservoir cup into the reservoir slot. Rotate the black base counterclockwise to snug the connection between the can and cup. Close door.





Close door. Activate the filling machine and run for ten seconds. Open fill machine door. Turn the black base clockwise to loosen can and reservoir before removing them from the machine.



Separate the plastic cap from the reservoir. Disconnect metal reservoir cup from the top of the can.



Insert sprayhead using a slight twisting motion with the spray nozzle pointing away from you. Shake can vigorously for 30 seconds to mix the contents.



Invert the can and spray for 3 seconds to clear the valve and sprayhead. Place cap back on the can. To fill more cans with the same paint, repeat all steps. Disconnect compressor from air hose when not in use.

Z-2500 Schematic

In the event accidentally spilled paint inhibits the movement of the black base plate or door function, you may unscrew both screws on the bottom sides of the machine. This will release the base, which can then be cleaned and reattached. To take the machine apart in any other way will void the warranty.

