



PBE SELF-ETCHING PRIMER

#20-1681 Light Gray, #20-1682 Black

PBE self etching primer is specially formulated to chemically etch bare metal and aluminum in one easy step. Hides well and can be wiped down with mineral spirits or isopropyl alcohol. Topcoat with one or two component systems. Our unique fan spray tip reduces fatigue and replicates the spray pattern of a professional spray gun.

Suggested Uses:

Spot repairs of body panels
Metal parts subject to outdoor exposure
Fill in scratches prior to sanding

Packaging:

UPC Code	20-1681	043281009249
	20-1682	043281009256
Cans per case	6	
Shipping weight per case	7 lbs.	
Container	20 fluid ounce can	
Label weight	16 ounces (453 grams)	
Shipping Classification	Consumer Commodity ORM-D, UN 1950	
Hazard Class	2.1	

Properties:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.82
Solids Content	26%
HAPS	<1%
MIR value	0.69

Dry Time*:

To touch	10 minutes
To recoat	10 minutes
Topcoat	30 minutes
Hard Cure	48 hours

*At 72F, 50% humidity,
1.5 mil thickness

Doesn't exceed 0.70 (California) **Curing/Recoat time is extended with
Doesn't exceed 1.20 (EPA limit) multiple coats and excessively thick coats**

Storage Temperature	40-90F
Application Temperature	50-100F
Heat Resistance	250F
Resin System	Modified alkyd
Shelf life	Guaranteed for 2 years

Gloss*: Flat, <15

*as measured on a 60 degree gloss meter

Additional Information:

Do not apply excessively as it will greatly increase the drying time. Especially recommended for use over aluminum. Recommended film thickness: 1.5-2 mil. dry film, which should be achieved with multiple light coats.

12-19-2019